### PRODUCT DATA SHEET INFORMATION





# Modular Safety Exhaust (Dump) Control Reliable Double Valve with EEZ-ON® Soft-Start Function, Internally Monitored

#### **FEATURES:**

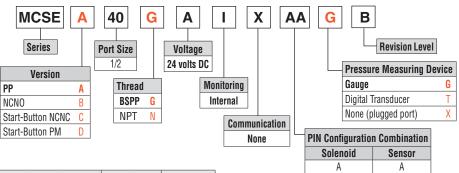
- Proven ROSS Cartridge SERPAR® Technology Control-reliable, Category 4, PL e applications
- 3/2 Normally closed function shuts-off pneumatic energy supply and exhausts (dumps) downstream pressure
- EEZ-ON® Soft-Start function for slower build-up of pressure during start-up included (does not
  increase width of unit) feature can be disabled if not needed
- · Fail-safe shut-off and exhaust even when faulted
- Modular or threaded port connection for flexible connection to air entry system (Lockout valve, Filter, Regulator, Lubricator)
- Integrated safety relay could be used for small control functions (e.g., light curtains, door switches, etc.)
- LED indicators aid troubleshooting (power on main solenoids, ready for operation, fault/no fault condition)
- Silencer included reduces actuation/de-actuation noise



MCSE Valve shown with Pressure Gauge

#### **HOW TO ORDER**

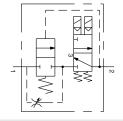
(Choose your options (in red) to configure your valve system model number.)





Port Size			$\mathbf{C}_{v}$		Weight
Inlet	Outlet	Exhaust	1-2	2-3	lb (kg)
1/2	1/2	1/2	3.9	9.4	9.26 (4.2)

Specifications f	Specifications for Digital Pressure Transducer (optional)					
Pressure Range psig (bar)	Electrical Output	Electrical Connection	Pressure Port Size	Weight lb (Kg)		
0 (0) to 145 (10)	(1) PNP with (1) 4-20ma	M8, 4 Pin	1/8 NPT or G (male)	0.099 (0.045)		



APPLICATIONS: Up to Cat. 4 / PL e, e.g., pneumatic control processes, air dump/release.

#### STANDARD SPECIFICATIONS:

Design	Redundant, 3/2 Normally Closed, Dual Poppet		
Actuation	Electromagnetically externally piloted with air-assisted spring return. One magnet per valve element (2 in total) - both must be operated simultaneously.		
Mounting	Type: In-line mounted - modular/threaded Orientation: Any, preferably vertical		
Electrical Data	See next page		
Standard Voltages	24 volts DC		
	Ambient/Media: 40° to 120°F (4° to 50°C)		
Temperature	For temperatures below 4°C, the compressed air must be dried according to ISO 8573-3, class 7		

	Permissible medium Compressed air acc. to ISO 8573-1	
	Max. particle size 5-µm	
Flow Media	Oil content of compressed air 01 mg/m <sup>3</sup>	
	The oil content of compressed air must remain constant	
	during the life cycle.	
Inlet Pressure	30 to 150 psig (2 to 10 bar)	
Monitoring	Dynamic, cyclic, internal	
Minimum Operation Frequency	Once per month, to ensure proper function	
	DC: High, 99%	
F#   C-f-t- D-t-	CCF: >65	
Functional Safety Data	B <sub>10D</sub> : See ROSS Sistema Library	
	Could be used up to Cat 4 / PL e. SIL 3	

ROSS CONTROLS® www.rosscontrols.com

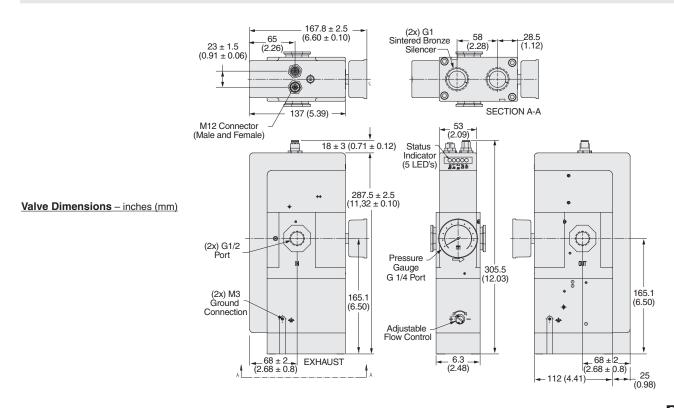
Electrical Data				
Supply voltage	Power pack/main supply SELV power pack in accordance with DIN EN 60950 for operation in a PELV circuit in accordance with EN/IEC 60204-1			
Inputs S12, S22, X2	24 V DC, 8 mA			
Clock output S11, 21	20 V DC, 10 mA per output			
Cable length	1500 m at 1.5 mm <sup>2</sup> 2500 m at 2.5 mm <sup>2</sup>			
Line resistance	max. 40 $\Omega$			
Power consumption	280 mA			
Protection class according to IEC 60529/EN 60529	IP65 (only when assembled and with all electrical plugs connected)			
Electrical connections	1x plug and 1x socket, 5-pin, M12			
Tightening delay	< 150 ms			
Drop-out delay	In case of emergency stop: < 10 ms In case of power failure: < 10 ms			
Override time in case of voltage drop	5 ms			
Time until ready for operation after switch on	> 1.0s			
Switching capacity of signal outputs	41–42: 24 V DC, 0.2 A			

The MCSE Series double valves are safety components designed and manufactured in accordance with Machinery Directive 2006/42/EC. Its intended use is to control ventilation and exhaust in compressed air systems or similar applications, as well as to avoid unexpected switch-on and release of energy in pneumatic tubing systems and end devices in the industry.

The MCSE Series double valves are designed for safe, redundant operation and have internal monitoring. The valves consist of redundant 3/2 valves and have the overall function of an externally piloted valve with spring return.

#### Soft-Start

The MCSE Series double valves have a EEZ-ON® soft-start function. The function of the soft-start module is that the output pressure increases slower than normal during pressurization, until it reaches approximately 50% of the inlet pressure. The valve then opens fully at this point and fills the system with the full flow rate. This feature can be used to reduce the surge of a sudden, quick pressure application of cylinders. This function is particularly useful when inline flow controllers are placed in the cylinder control lines. The soft-start function could be bypassed by fully opening.



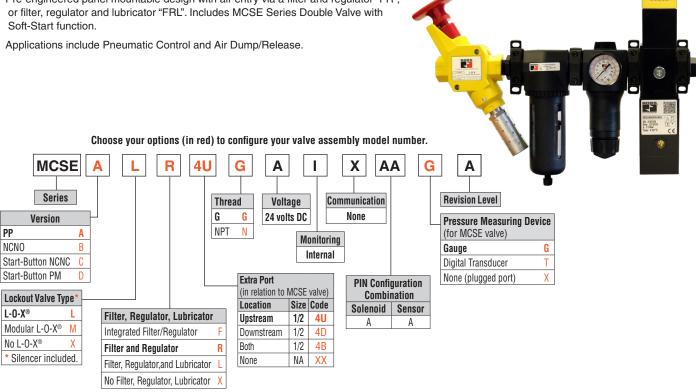


A II

#### MCSE Series

Control Reliable Energy Isolation MCSE Series Double Valves with Soft-Start Function, Manual Lockout L-O-X® Valves with Integrated Filter, Regulator, & Lubricator Combinations

Pre-engineered panel mountable design with air entry via a filter and regulator "FR", or filter, regulator and lubricator "FRL". Includes MCSE Series Double Valve with Soft-Start function.



## **Mounting Accessories**

MCSE Series valves have both modular receptacles for piping and female threaded ports inside receptacles, which allows either modular connection or direct piping. Mounting accessories listed below are used for modular connection to ROSS MD series filter-regulator units.

Mounting Brackets & Clamp for Module Connections		
Description	Model Number	
Bracket, Screw, Clamp and Mounting Adapter	2737K77*	
Bracket and Screw	R-A118-103	
Clamp	R-A118-105	
Bracket, Screw, and Clamp	R-A118-105M	





	Extra		
Port	Model		
Size	NPTF Threads	G Threads	1010
1/2	R-118-106-4	R-118-106-4W	

End Ports						
Port	Model					
Size	ize NPTF Threads G Threads					
1/2	R-118-100-4	R-118-100-4W				
3/4	R-118-100-6	R-118-100-6W				

Male End Ports						
Port	Model	44				
Size	NPTF Threads	G Threads				
1/2	R-118-109-4F	R-118-109-4FW				
3/4	R-118-109-6F	R-118-109-6FW	<b>F</b>			



rosscontrols.com 3

Combined

Clamp &

Module onnecting Clamp

Combined

Clamp &

Female

Accessories MCSE Series

Wiring Kit	Kit Number	Length meters (feet)	Description
Wiring Kit	2431H77	5 (16.4)	This kit includes two cords and the cord grips.





## WARRANTY, CAUTIONS and WARNINGS Standard ROSS warranty, cautions and warnings apply, available upon request or at www.rosscontrols.com.

ROSS CONTROLS	USA	Tel: 1-248-764-1800	www.rosscontrols.com
ROSS EUROPA GmbH	Germany	Tel: 49-6103-7597-100	www.rosseuropa.com
ROSS ASIA K.K.	Japan	Tel: 81-42-778-7251	www.rossasia.co.jp
ROSS UK Ltd.	UK	Tel: 44-1543-671495	www.rossuk.co.uk
ROSS SOUTH AMERICA Ltda.	Brazil	Tel: 55-11-4335-2200	www.rosscontrols.com.br
ROSS CONTROLS INDIA Pvt. Ltd.	India	Tel: 91-44-2624-9040	www.rosscontrols.com
ROSS CONTROLS (CHINA) Ltd.	China	Tel: 86-21-6915-7961	www.rosscontrolschina.com
ROSS FRANCE SAS	France	Tel: 33-1-49-45-65-65	www.rossfrance.com
ROSS CANADA (6077170 CANADA INC. AN INDEPENDENT REPRESENTATIVE)	Canada	Tel: 1-416-251-7677 (416-251-ROSS)	www.rosscanada.com